

Qiaolian.Rolling Machine

Qiaolian Laser Technology(Xuzhou) Co.,Ltd

MXW11S系列上辊万能式三辊卷板机

Roll omnipotent 3 upper roller bending machine

特点

本机上辊可上下移动、也可水平移动，上辊上下移动用来改变弯曲板材曲率，前后移动用来改变上辊对两下辊轴心线垂直对称位置，实现板材的端部弯曲和满足各种弯曲所需的工艺要求，所以不需另加压力机等附加设备，可一次上料，不需调头就可以完成板材两端部的预弯及成型弯曲功能，以及用于成型工件的校正。

特点：

- 高精度的端部预弯

自由地设定直边长度，上辊直接加压预弯，能够完成高精度的端部预弯。

- 制品精度超群

上辊呈鼓形状，下辊的下部有托辊配合调节，连续弯曲，从薄板到厚板这一广泛的范围内能够卷制理想的制品。

FEATURES

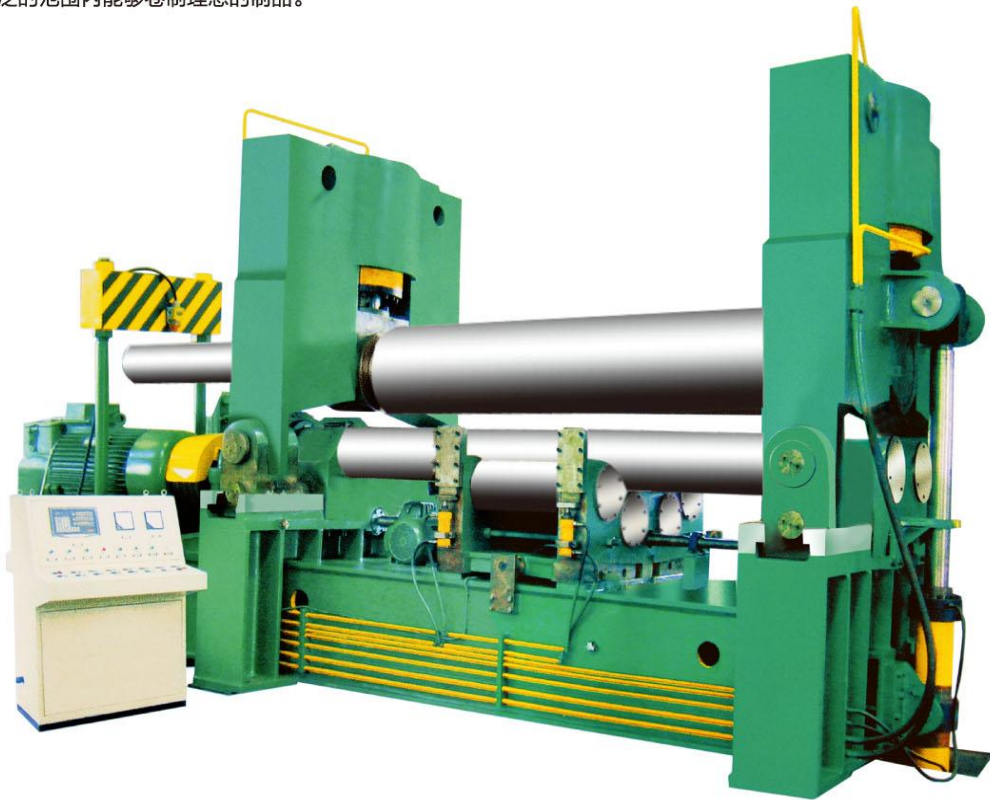
The upper roll can move up or down , but also the level of movement, upper roll move up or down bending sheet metal used to change the curvature, before and after moving to change the upper roll of the two rollers lower the vertical axis of symmetry position, and the end of the sheet metal bending and meet the process of bending the necessary requirements, plus a need for additional devices, such as presses, can be expected at once, you can not turn around at both ends of the plate to complete the pre-bending and bending forming functions, and for forming part of the correction.

End pre-bending of high precision

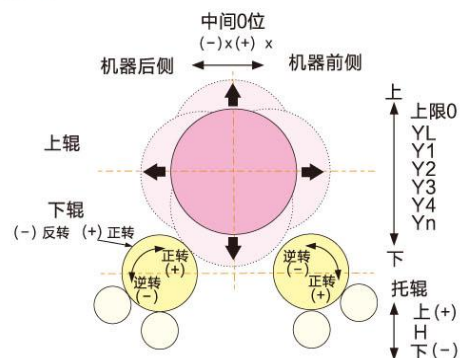
It can freely set the length of the edge, top roller presses down, and high accurate end pre-bending is done under a certain pressure.

Excellent product precision

The upper roller is in the shape of drum, with the supporting roller adjusted, continuous bending, from thin plates to thick plates within a wide range can be rolled ideal products.



各辊的运动



主要技术参数 Main specification

规格型号 Model	最大板厚 Max. Thickness of rolling plate		板幅 (mm) Max. width of rolling plate	上辊直径 (mm) Dia. of upper roller	下辊直径 (mm) Dia. of lower roller	中心距 (mm) Center distance	电动机 (kw) Motor		
	端曲(mm) End bending	中央(mm) Center					驱动用 Drive use	油压用 Oil pressure	移动用 Mobile use
W11S-6x2000	4.5	6	2000	200	125	160	3	2.2	0.75
W11S-6x2500	4.5	6	2500	220	135	180	4	2.2	0.75
W11S-8x2000	6	8	2000	220	135	180	4	2.2	0.75
W11S-8x2500	6	8	2500	240	140	180	5.5	2.2	1.1
W11S-12x2000	10	12	2000	250	145	200	5.5	4	1.1
W11S-12x2500	10	12	2500	270	145	245	5.5	4	1.1
W11S-16x2000	12	16	2000	260	160	245	7.5	4	1.1
W11S-16x2500	12	16	2500	300	170	270	15	5.5	1.5
W11S-20x2000	16	20	2000	300	170	270	15	5.5	1.5
W11S-20x2500	16	20	2500	340	180	320	22	5.5	2.2
W11S-25x2000	20	25	2000	340	180	320	22	5.5	2.2
W11S-25x2500	20	25	2500	380	220	380	22	7.5	4
W11S-30x2000	25	30	2000	380	220	380	22	7.5	4
W11S-30x2500	25	30	2500	410	235	400	30	7.5	4
W11S-30x3000	25	30	3000	450	250	400	30	11	4
W11S-40x2500	35	40	2500	500	270	460	45	22	5.5
W11S-40x3000	35	40	3000	550	290	500	55	22	7.5
W11S-50x2500	45	50	2500	540	290	500	55	22	7.5
W11S-50x3000	45	50	3000	610	340	610	55	22	15
W11S-60x2500	50	60	2500	620	360	650	75	30	15
W11S-60x3000	50	60	3000	650	380	700	75	30	15
W11S-70x3000	60	70	3000	710	420	780	75	37	15
W11S-80x3000	70	80	3000	770	460	880	90	37	22
W11S-90x3000	80	90	3000	800	480	920	110	37	22
W11S-100x3000	90	100	3000	860	480	920	110	45	22
W11S-100x4000	85	100	4000	940	560	1080	132	55	30
W11S-120x3000	110	120	3000	960	600	1120	132	55	30

MXW11X系列水平下调式三辊卷板机

Horizontal down-adjusting 3 roller bending machine

特点

本机有工作辊、底座部分、机架部分、倒头部分、传动部分等组成。可将金属板材弯曲成弧形或圆形工件的通用设备，并可卷制在一定范围内的锥形工件。

广泛适用于造船、水电、石油化工、机械制造等行业。

特点：

- 一次性上料无需掉头，即可完成预弯、卷制成形。
- 两个下辊为主动辊并可水平移动，上辊为从动辊上下移动，移动形式有机械式和液压式，传动轴均采用万向联轴器连接。
- 具有控制成形精度高、操作简单、技术先进、性能可靠等特点。

FEATURES

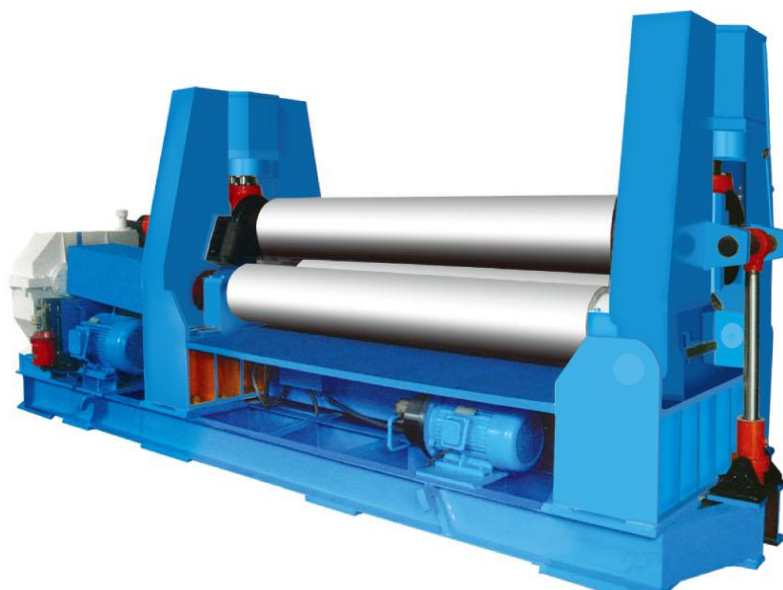
This machine consists of leveling rollers, the base part, the frame part, and turning-down part for feeding-out, transmission parts and so on. It is widely used in shipbuilding, water, electricity, petrochemical, machinery manufacturing and other industries.

Features:

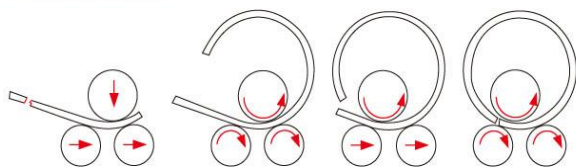
One-time feeding to complete the pre-bending, coiling into shape, and coil the sheet into cone in a certain range.

The two lower rollers are the driving ones and can make the horizontal movement; and the upper is a driven one and can make the up and down movement. Adopt universal shaft coupling shaft are.

The machine works with high controlling precision, easy-operation, advanced technology, reliable performance.



卷圆过程示意图

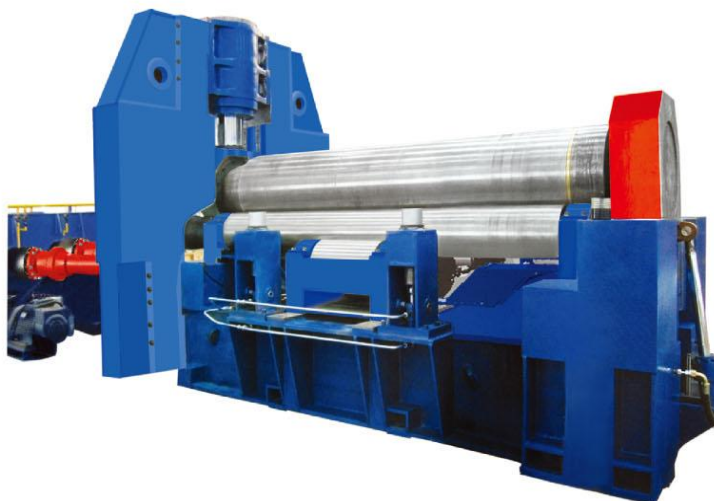
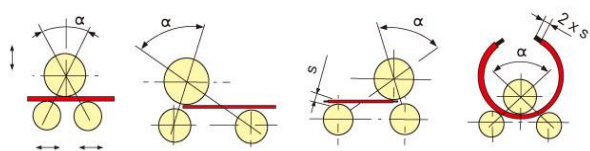


进料

预弯左端

预弯右端

终弯



主要技术参数 Main specification

规格型号 Model	最大厚度 (mm) Max. size of rolling plate thickness	预弯 厚度 (mm) Thickness of pre-bending	最大宽度 (mm) Max. size of rolling plate width	屈服 极限 (MPa) Yield limit	卷板 速度 (m/min) Speed of rolling plate	满载最小 卷制直径 (mm) Min. Dia. of rolling plate at full load	上辊 直径 (mm) Dia. of upper roller	下辊 直径 (mm) Dia. of lower roller	主电机 功率 (kw) Power of primary motor
W11X-20x2000	20	16	2000	245	5	600	300	260	22
W11X-20x2500	20	16	2500	245	4.5	800	360	280	30
W11X-25x2000	25	20	2000	245	4.5	800	360	280	30
W11X-25x2500	25	20	2500	245	4.5	900	380	300	30
W11X-30x2500	30	25	2500	245	4	900	450	360	30
W11X-30x3200	30	25	3200	245	4	1000	510	320	45
W11X-40x2500	40	35	2500	245	4	1200	510	320	45
W11X-50x2500	50	40	2500	245	3.5	1600	550	340	55
W11X-50x3200	50	40	3200	245	3.5	1600	600	360	55
W11X-60x2500	60	50	2500	245	3.5	1800	610	360	55
W11X-60x3200	60	50	3200	245	3	1800	680	390	75
W11X-70x3200	70	60	3200	245	3	2000	720	420	75
W11X-80x3200	80	70	3200	245	3	2000	770	450	75
W11X-80x3500	80	70	3500	245	3	2000	810	480	75
W11X-90x3200	90	80	3200	245	3	2000	820	460	75
W11X-100x3200	100	90	3200	245	2.5	2000	860	480	90
W11X-100x3500	100	90	3500	245	2.5	2500	920	500	90
W11X-110x3200	110	100	3200	245	2.5	2500	920	500	90
W11X-110x3500	110	100	3500	245	2.5	2500	960	520	110
W11X-120x3200	120	110	3200	245	2.5	2500	940	520	110
W11X-120x3500	120	110	3500	245	2.5	2500	980	540	110

MXW12系列四辊卷板机

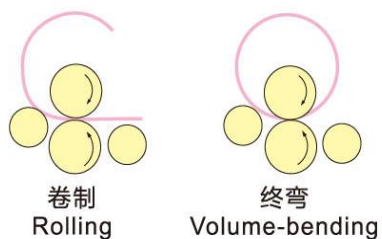
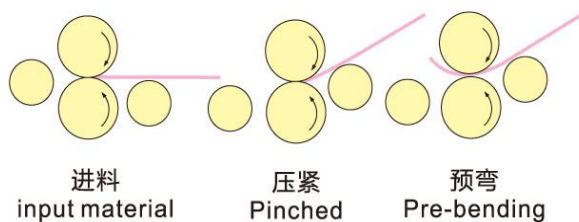
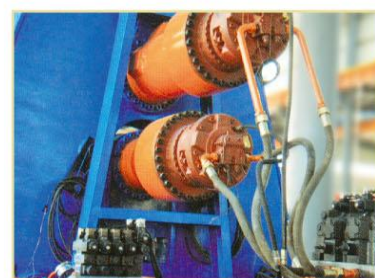
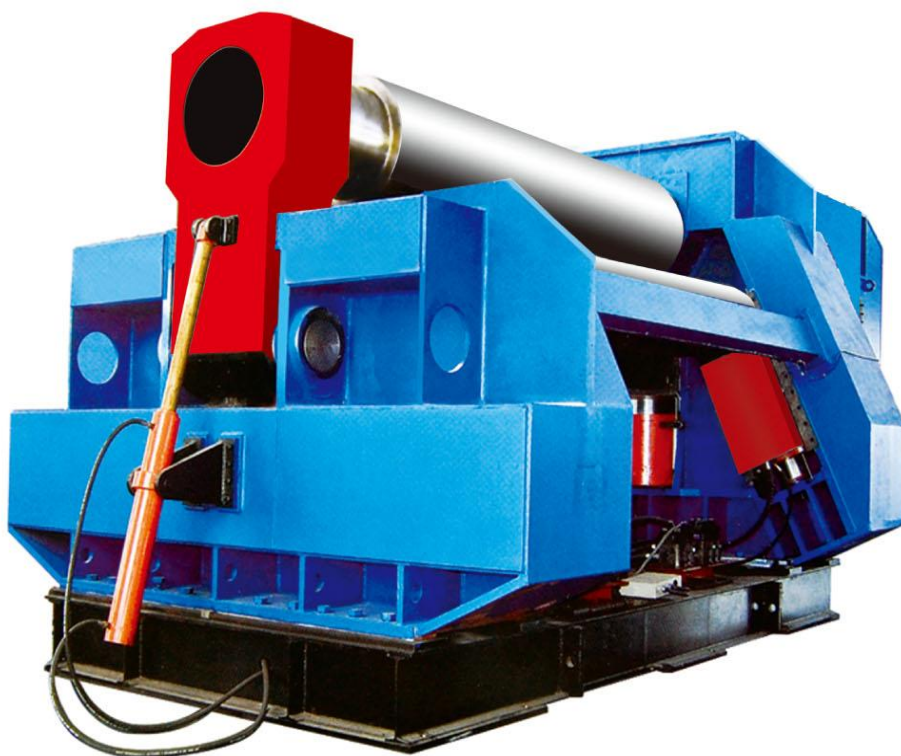
4 roller bending machine

特点

该机结构型式为四辊式，上、下辊为主动辊，液压马达直接连接在辊轴上，为卷制板材提供扭矩；下辊作垂直升降运动，通过液压缸内的液压作用于活塞而获得，以便夹紧板材，在下辊的两侧设有侧辊并沿着机架导轨作倾运动，通过丝杆、丝母、蜗轮蜗杆或液压油缸驱动；该机优点是板材端部预弯及卷圆可以在同一台设备上进行。

FEATURES

This machine structure types for four roll type, upper and lower roller to active roller, hydraulic motor in the roller, direct connection for coiling sheet provides torque; Bottom rollers, vertical lifting movement by hydraulic cylinder piston hydraulic role within the acquired in clamping plank, so That both sides of the next roller with side roller and tilt along the frame for exercise, through guide screw and wire mother, worm or hydraulic oil cylinder driving; This machine advantage is plank end pre-bending and roll round in the same equipment.



主要技术参数 Main specification

规格型号 Model	最大板厚 Max. Thickness of rolling plate		板幅 (mm) Max. width of rolling plate	上辊直径 (mm) Dia. of upper roller	下辊直径 (mm) Dia. of lower roller	侧辊直径 (mm) Dia. of sider roller	液压电机 功率 (kw) Power of primary motor
	端曲(mm) End bending	中央(mm) Center					
W12-6x2000	4.5	6	2000	180	180	145	5.5
W12-6x2500	4.5	6	2500	210	210	165	7.5
W12-8x2000	6	8	2000	215	215	165	7.5
W12-8x2500	6	8	2500	230	230	180	11
W12-12x2000	10	12	2000	260	260	200	15
W12-12x2500	10	12	2500	280	280	220	15
W12-16x2000	12	16	2000	280	280	220	15
W12-16x2500	12	16	2500	330	330	260	22
W12-20x2000	16	20	2000	330	330	260	22
W12-20x2500	16	20	2500	360	360	280	30
W12-25x2000	20	25	2000	360	360	280	30
W12-25x2500	20	25	2500	410	400	320	30
W12-30x2000	25	30	2000	410	400	320	30
W12-30x2500	25	30	2500	460	460	380	30
W12-30x3000	25	30	3000	560	520	420	37
W12-40x2500	35	40	2500	560	520	420	37
W12-40x3000	35	40	3000	650	580	480	45
W12-50x2500	45	50	2500	650	580	480	45
W12-50x3000	45	50	3000	720	650	520	55
W12-60x2500	50	60	2500	720	650	520	55
W12-60x3000	50	60	3000	750	710	560	75
W12-70x3000	60	70	3000	750	720	600	75
W12-80x3000	70	80	3000	800	780	620	75
W12-90x3000	80	90	3000	840	820	660	90
W12-100x3000	90	100	3000	900	880	700	90

MXW11Y系列液压对称上调式三辊卷板机

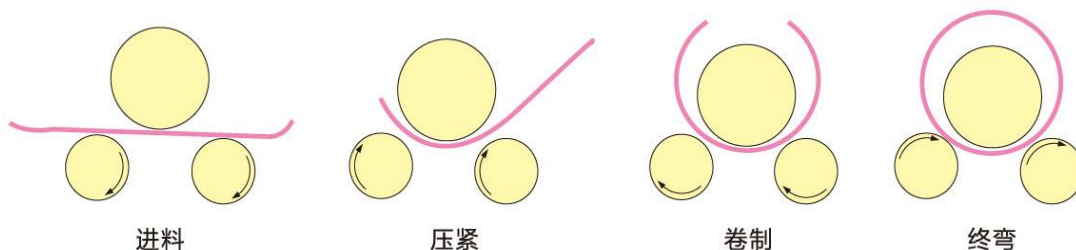
Symmetric 3 upper roller bending machine

特点

- W11Y系列卷板机为液压对称上调式三辊卷板机。
- 结构为液压对称上调式三辊卷板机，上辊在两下辊中央对称位置作垂直升降运动，通过液压缸驱动上辊两端轴承座从而带动上辊升降，两下辊作旋转运动，通过减速机的输出齿轮与下辊齿轮啮合，为卷制板提供扭矩。
- 本机具有性能可靠，操作简便等特点。

FEATURES

W11Y series is symmetrical 3-rollers, the upper roller elevates vertically at the middle of two lower rollers, drive by hydraulic cylinder, the lower two rollers rotate, offer torque through output gear of reducer and lower rollers. The short point of it is the plate end should be pre-bended by other machines.



主要技术参数 Main specification

规格型号 Model	最大板厚 Max. Thickness of rolling plate		板幅 (mm) Max. width of rolling plate	上辊直径 (mm) Dia. of upper roller	下辊直径 (mm) Dia. of lower roller	中心距 (mm) Center distance	电动机 (kw) Motor		
	端曲(mm) End bending	中央(mm) Center					驱动用 Drive use	油压用 Oil pressure	移动用 Mobile use
W11Y-6x2000	4.5	6	2000	200	125	160	3	2.2	0.75
W11Y-6x2500	4.5	6	2500	220	135	180	4	2.2	0.75
W11Y-8x2000	6	8	2000	220	135	180	4	2.2	0.75
W11Y-8x2500	6	8	2500	240	140	180	5.5	2.2	1.1
W11Y-12x2000	10	12	2000	250	145	200	5.5	4	1.1
W11Y-12x2500	10	12	2500	270	145	245	5.5	4	1.1
W11Y-16x2000	12	16	2000	260	160	245	7.5	4	1.1
W11Y-16x2500	12	16	2500	300	170	270	15	5.5	1.5
W11Y-20x2000	16	20	2000	300	170	270	15	5.5	1.5
W11Y-20x2500	16	20	2500	340	180	320	22	5.5	2.2
W11Y-25x2000	20	25	2000	340	180	320	22	5.5	2.2
W11Y-25x2500	20	25	2500	380	220	380	22	7.5	4
W11Y-30x2000	25	30	2000	380	220	380	22	7.5	4
W11Y-30x2500	25	30	2500	410	235	400	30	7.5	4
W11Y-30x3000	25	30	3000	450	250	400	30	11	4
W11Y-40x2500	35	40	2500	500	270	460	45	22	5.5
W11Y-40x3000	35	40	3000	550	290	500	55	22	7.5
W11Y-50x2500	45	50	2500	540	290	500	55	22	7.5
W11Y-50x3000	45	50	3000	610	340	610	55	22	15
W11Y-60x2500	50	60	2500	620	360	650	75	30	15
W11Y-60x3000	50	60	3000	650	380	700	75	30	15
W11Y-70x3000	60	70	3000	710	420	780	75	37	15
W11Y-80x3000	70	80	3000	770	460	880	90	37	22
W11Y-90x3000	80	90	3000	800	480	920	110	37	22
W11Y-100x3000	90	100	3000	860	480	920	110	45	22
W11Y-100x4000	85	100	4000	940	560	1080	132	55	30
W11Y-120x3000	110	120	3000	960	600	1120	132	55	30

MXW11系列机械对称上调式三辊卷板机

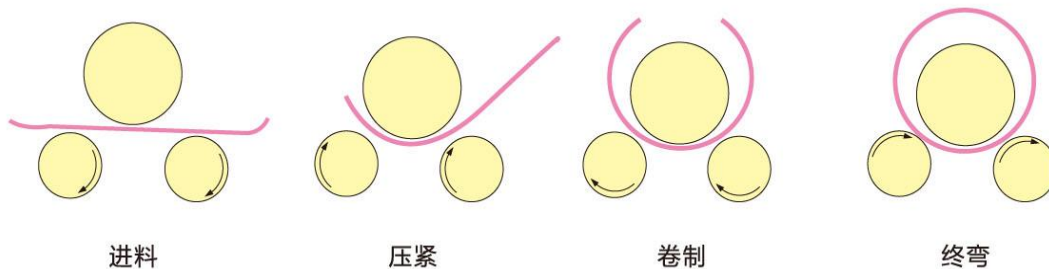
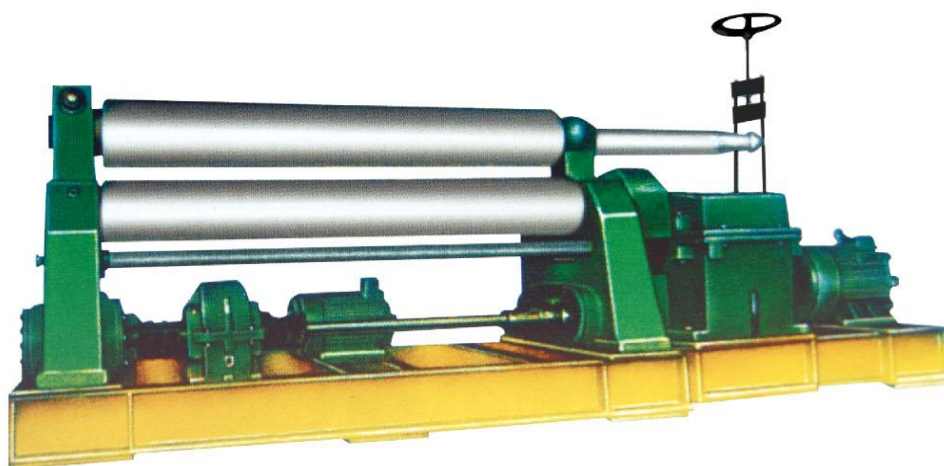
Symmetric 3 upper roller bending machine

特点

- W11系列卷板机为机械对称上调式三辊卷板机。
- 结构为机械对称上调式三辊卷板机，上辊在两下辊中央对称位置作垂直升降运动，通过丝杆、丝母、蜗杆传动而获得，两下辊作旋转运动，通过减速机的输出齿轮与下辊齿轮啮合，为卷制板材提供扭矩。
- 本机具有性能可靠，操作简便等特点。

FEATURES

W11 series symmetric 3 upper roller bending machine have mechanical. This design is engaged with a symmetric triple roller structure. The up roller moves vertically along symmetric axis of two rotating down rollers, driven by the transmission of lead screw and worm gear. The bended plate is forced with torque by the joggle of decelerator output gear and down roller gear. This machine is reliable in performance, simple operation, etc.



进料

压紧

卷制

终弯

主要技术参数 Main specification

规格型号 Model	最大厚度 (mm) Max. size of rolling plate thickness	最大宽度 (mm) Max. size of rolling plate width	屈服极限 (MPa) Yield limit	卷板速度 (m/min) Speed of rolling plate	满载 最小直径 (mm) Min. Dia. of rolling plate at full load	上辊直径 (mm) Dia. of upper roller	下辊直径 (mm) Dia. of lower roller	下辊 中心距 (mm) Center distance between of lower rollers	主电机 功率 (kw) Power of primary motor
W11-6x1500	6	1500	245	5.5	380	180	160	220	5.5
W11-6x2000	6	2000	245	5.5	380	180	160	220	5.5
W11-6x2500	6	2500	245	5.6	500	190	170	260	7.5
W11-8x2000	8	2000	245	5.6	450	190	170	260	7.5
W11-8x2500	8	2500	245	5.6	550	240	200	310	11
W11-12x2000	12	2000	245	5.5	550	240	200	310	11
W11-12x2500	12	2500	245	5.8	650	260	220	340	11
W11-16x2000	16	2000	245	5.8	650	260	220	340	11
W11-16x2500	16	2500	245	5.8	750	280	240	360	15
W11-20x2000	20	2000	245	5.8	750	280	240	360	15
W11-20x2500	20	2500	245	5	850	340	280	440	22
W11-25x2000	25	2000	245	5	850	340	280	440	22
W11-25x2500	25	2500	245	4.5	900	380	300	490	30
W11-30x2500	30	2500	245	4.5	1100	440	360	580	37
W11-40x2500	40	2500	245	4.5	1200	500	400	600	45
W11-50x2500	50	2500	245	4	1500	550	440	610	55
W11-60x2500	60	2500	245	3.5	1600	590	480	650	75

MXW11Y系列液压对称式改装车专用三辊卷板机

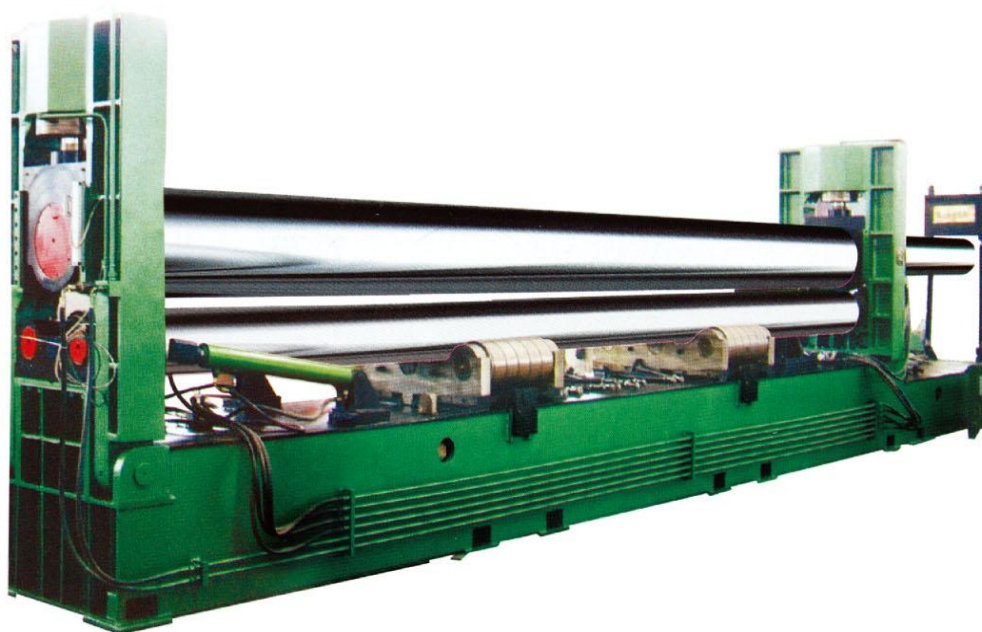
Hydraulic symmetric 3 upper roller bending machine for tuners

特点

W11Y为液压上调式对称三辊卷板机，是专为改装车行业研制的超宽型卷板设备。上辊垂直升降，垂直升降采用数字显示，位移量醒目直观，上辊两端由PLC控制，可实现平行（或倾斜）状态下的同步，两下辊为主动辊，可卷制钢板板幅特宽的产品，是汽车改装厂的理想设备。

FEATURES

W11Y for the hydraulic pressure in the mode symmetrical three roller bending machine, is specially for the stock car profession development ultra width volume board equipment. The upper roll vertical fluctuation, the vertical fluctuation uses the numeral to demonstrate that, displacement quantity striking direct-viewing, the upper roll both sides by the PLC control, may realize parallel(or incline) under the condition synchronization, three lower roll primarily action rollers, may curl a system steel plate board especially wide product, is the motor vehicle re-equipment plant ideal equipment.



规格型号 Model	最大卷板尺寸 厚度x宽度 (mm) Max. size of rolling plate thickness x width	卷板速度 (m/min) Speed of rolling plate	屈服极限 (Mpa) Yield limit	主电机功率 (kw) Power of primary motor
W11Y-6x8000	6x8000	3.7	245	22
W11Y-6x9500	6x9500	4	245	15x2
W11Y-8x8000	8x8000	4	245	22
W11Y-8x9500	8x9500	4	245	15x2
W11Y-10x9500	10x9500	4	245	22x2
W11Y-12x10000	12x10000	4	245	22x2

MXW11S系列上辊万能式改装车专用三辊卷板机

Roll omnipotent 3 upper roller bending machine for tuners

特点

W11S是我公司针对改装车行业的产品结构特点，在吸收了原有W11Y系列的优点的前提下，推出的全新结构的三辊卷板机，是汽车改装厂、油罐厂生产大容积罐体的理想设备。

本机卷制产品精度高，效率高，能耗低，操作简单方便。工作辊位移全部数字显示，并配有触摸屏，可完成辊位定位等功能。

FEATURES

W11S is my company for the vehicle industry product structure characteristics, in the W11Y series absorbed the advantages of the original premise, the structure of the new launch three rollers polishing-edge, is special automobile works, oil tank factory production a large volume of vessel ideal equipments. This machine rolling products accuracy, high efficiency, low energy consumption, easy to operate. All the digital display working roller displacement, and is equipped with touch screen, can complete roll a positioning and other functions.



规格型号 Model	最大卷板尺寸 厚度x宽度 (mm) Max. size of rolling plate thickness x width	卷板速度 (m/min) Speed of rolling plate	屈服极限 (Mpa) Yield limit	主电机功率 (kw) Power of primary motor
W11S 6~12 x 6000~12000	6~12 x 6000~12000	4~5	245~345	15~45

MXW11XB系列机械水平下调式三辊卷板机

Mechanical Horizontal down-adjusting 3 rollers bending machine

特点

本机为机械水平下调式三辊卷板机，因下辊可水平调节，有一定的预弯功能。上辊在两下辊间垂直升降运动，两下辊在水平位置作水平移动，上辊升降通过丝杆、丝母、蜗杆传动而获得，下辊水平移动通过丝杆螺母传动获得，两下辊通过电机、减速机、分动箱、万向接带动下辊作旋转运动，为卷制板材提供扭矩。

特殊规格可定做：长度在1000~4000mm任选。

FEATURES

This machine is of mechanical Horizontal down-adjusting 3 rollers bending machine , because lower roller can level adjustment, have certain pre-bending function. The top roller between the two bottom rollers vertical lifting movement, two bottom rollers in a horizontal position for horizontal direction, the top roller lift through screw, silk mother, worm transmission and acquisition, bottom rollers level move through screw nut transmission, two bottom rollers obtained through motor and reducer, universal pick impetus for the rotary motion, roll for coiling sheet provides torque.

Special specification can be customized, length is in 1000-4000mm choose.



规格型号 Model	最大厚度 (mm) Max. size of rolling plate thickness	预弯 厚度 (mm) Thickness of pre-bending	最大宽度 (mm) Max. size of rolling plate width	屈服 极限 (Mpa) Yield limit	卷板 速度 (m/min) Speed of rolling plate	满载最小 卷制直径 (mm) Min. Dia. of rolling plate at full load	上辊 直径 (mm) Dia. of upper roller	下辊 直径 (mm) Dia. of lower roller	主电机 功率 (kw) Power of primary motor
W11XB-6x2000	6	4	2000	245	5.5	380	180	170	5.5
W11XB-6x2500	6	4	2500	245	5.6	450	220	200	7.5
W11XB-8x2000	8	6	2000	245	5.6	450	220	200	7.5
W11XB-8x2500	8	6	2500	245	5.6	500	240	220	11
W11XB-12x2000	12	9	2000	245	5.5	500	240	220	11
W11XB-12x2500	12	9	2500	245	5.8	650	260	220	11
W11XB-16x2000	16	12	2000	245	5.8	650	260	220	11
W11XB-16x2500	16	12	2500	245	5.8	750	300	250	15
W11XB-20x2000	20	16	2000	245	5.8	750	300	250	15
W11XB-20x2500	20	16	2500	245	5	850	340	280	22
W11XB-25x2000	25	20	2000	245	5	850	340	280	22
W11XB-25x2500	25	20	2500	245	4.5	950	380	300	30

MXW11Z系列小直径三辊卷板机

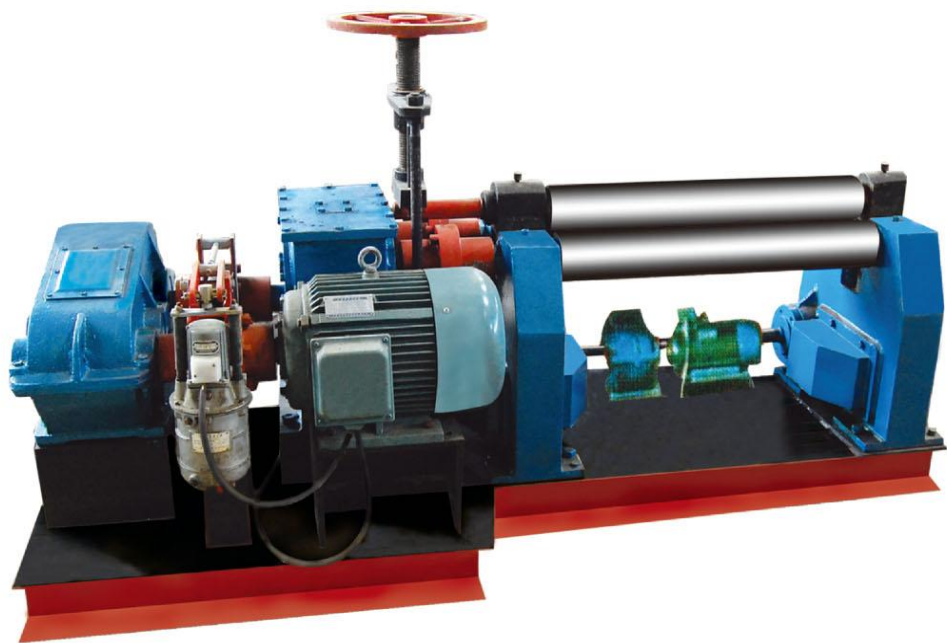
Small diameter 3 roller bending machine

特点

W11Z为机械对称上调式三辊卷板机，该机型专为卷制小直径而设计、制造。
是制版行业的专用设备。

FEATURES

W11 series symmetric 3 roller bending machine, the machine designed for coiling small diameter and design, manufacturing.
This machine is a special equipment plate making industry.



规格型号 Model	最大卷板尺寸 厚度x宽度 (mm) Max. size of rolling plate thickness x width	屈服极限 (Mpa) Yield limit	弯卷最小直径 (mm) Bending roll min diameter	主电机功率 (kw) Power of primary motor
W11Z-6x1600	6x1600	245	160	11
W11Z-6x2000	6x2000	245	180	11
W11Z-8x1600	8x1600	245	180	15
W11Z-8x2000	8x2000	245	200	15
W11Z-10x1600	10x1600	245	220	22

MXW11B非对称式三辊卷板机

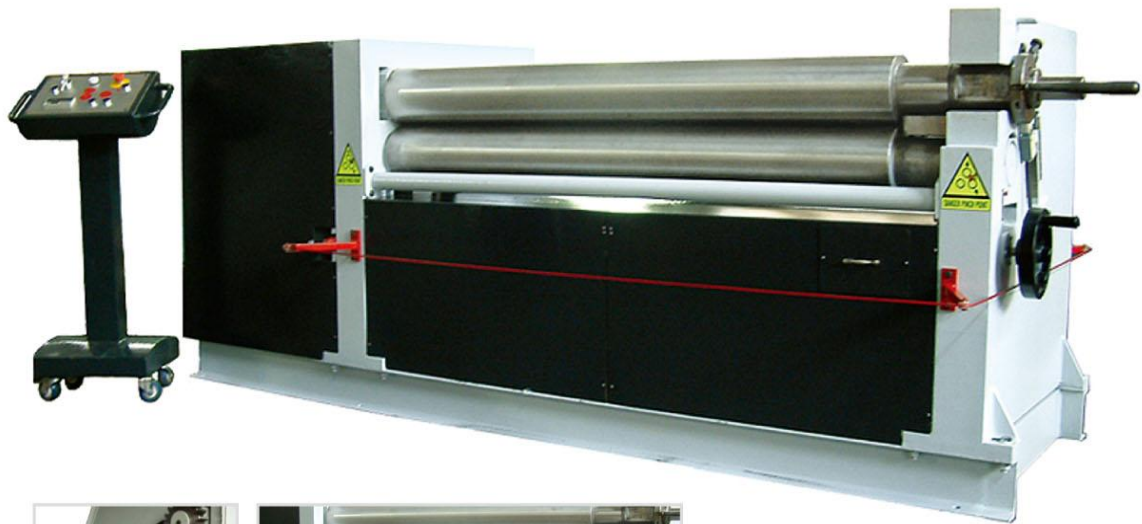
Asymmetrical 3 roller bending machine

特点

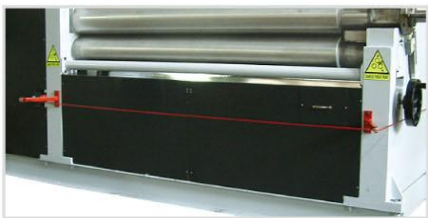
该机结构为非对称三辊机构形式，它具备预弯和卷圆两种功能，广泛应用于装潢、化工、金属结构、输水输油管道及机械制造行业，本机上下辊为主动辊，侧辊为从动辊，下辊垂直升降，侧辊倾斜移动，操作维修方便，是金属薄板弯曲成型的理想设备。

FEATURES

The structure of this machine is designed as an asymmetrical 3-roller structure form. This machine has the two functions: pre-bending and circle rolling and is widely used in decoration, chemical industry, metal structure, raceway and oil pipe line, machine manufacture and other trades. The upper roller and lower roller are the driving ones and side roller is the driven one. The lower one lifts vertically and the side one moves slantingly. This machine is convenient in operation and maintenance. So it is really an ideal equipment for bending and modeling the thin plates.



大功率减速机

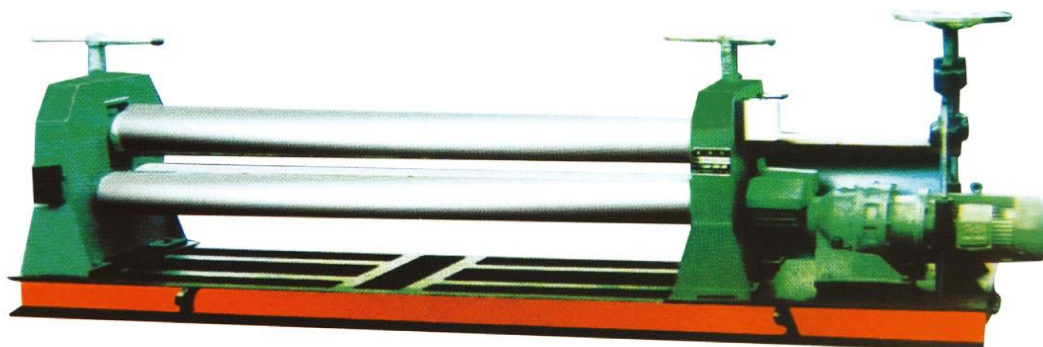


安全防护拉绳开关

规格型号 Model	最大卷板尺寸 厚度x宽度 (mm) Max. size of rolling plate thickness x width	屈服极限 (Mpa) Yield limit	外形尺寸 长x宽x高 (mm) Dimension LxBxH	主电机功率 (kw) Power of primary motor
W11B-1550x6/170	6x1550	245	3350x870x1150	4.5
W11B-1550x8/170	8x1550	245	3350x870x1150	4.5
W11B-1550x10/170	10x1550	245	3350x870x1150	4.5
W11B-2050x7/170	7x2050	245	3850x870x1150	4.5
W11B-2550x6/190	6x2550	245	4350x870x1250	4.5
W11B-3100x6/190	6x3100	245	4800x870x1250	4.5

MXW01系列小型三辊卷板机

Mini type 3 roller bending machine



主要技术参数 Main specification

规格型号 Model	弯卷最小直径 (内径)(mm) Min. Dia. of rolling plate (inner Dia.)(mm)	功率(kw) Power(kw)	外形尺寸 长x宽x高(mm) Dimension LxBxH (mm)
2x1000	130	1.1	1800x500x800
2x1500	140	1.5	2000x500x800
3x1000	170	2.2	1800x600x800
3x1500	180	2.2	2800x600x800
3x2000	200	3	2700x600x800
3x2500	240	4	3300x700x800
3x3200	270	5.5	4000x700x800
3x4000	320	7.5	5200x800x800
4x1000	200	2.2	1800x600x800
4x1500	220	3	2000x600x800
4x2000	240	4	2700x600x800
4x2500	290	5.5	3300x700x800
4x3200	340	7.5	4000x700x800
4x4000	450	7.5	5200x850x850
6x1500	200	4	2000x600x800
6x2000	240	5.5	3000x700x800
6x2500	320	7.5	3500x700x850
6x3200	420	11	4500x720x850
6x4000	470	11	5500x750x850
8x2000	240	7.5	3000x700x800
8x2500	400	11	3500x700x850
8x3200	500	15	5000x750x850

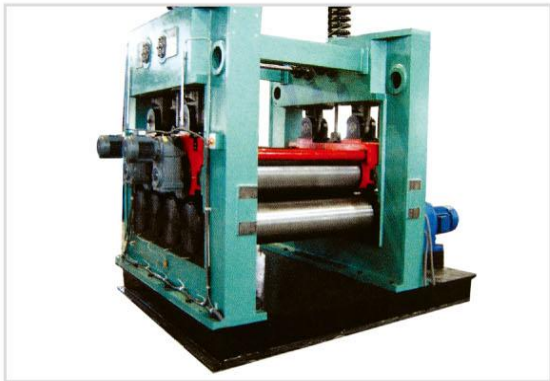
MXW43系列普通型校平机 Ordinary leveller machine

特点

W43系列校平机，是一种平行辊列式冷态校平机。本机可与各种板材、卷材、带材制品配套使用，组成简易生产线。本机型为下辊传动，入口具有对辊夹送特点。全机由电器集中控制，操作简单，维修方便。广泛用于冶金、化工、造船、制杆金属材料等行业。

FEATURES

W43 series leveller is a simple and easy leveller for metal plates at cold position, and also matched for the other devices manufacturing various categories of plates and stripes. It can be used either to from a simple production line or a single unit. The upper rollers can also move or tilt. And the whole machine is concentratedly controlled by the electrical appliance, so convenient in operation and maintenance, and suitable for metallurgy, shipbuilding, chemical machinery, vehicles, metal materials storehouse and other trades.



规格型号 Model	最大校平 厚度 (mm) Max. levelling thickness	校平辊面 宽度 (mm) Width of rolling plate	辊数 (根) Amount of roller (sticks)	校平 速度 (m/min) Levelling precision	板材屈 服极限 (Mpa) Yield limit	主电机功率 (kw) Power of primary motor
6x2000	6	2000	13	11	245	22
8x2000	8	2000	9	10	245	22
12x2000	12	2000	9	9	245	37
20x2000	20	2000	9	8	245	55
20x2500	20	2500	9	8	245	55
25x2500	25	2500	9	8	245	75
30x2500	30	2500	9	7	245	90
30x3000	30	3000	7	7	245	90
40x3200	40	3200	7	7	245	100

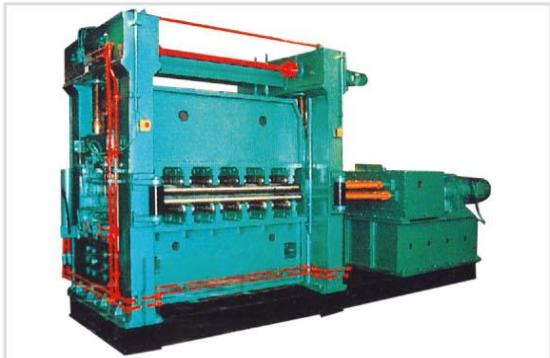
MXW43G系列标准型校平机 Standard leveller machine

特点

W43G系列校平机，具有上下支撑辊，动力分配箱，万向联轴器驱动，上下排校平辊全部为主动辊，上排校平辊可作倾斜式调整。全机动作由电器集中控制，校平精度高，使用维修方便，用于冶金、化工、电柜、车辆、机械制造等行业。

FEATURES

W43G series leveller is an equipment for levelling metal plates, strips at cold position and also used for matching the devices for variously rolling steel, plates, strips and other products. It can be combined into a running line with others used in a single unit. All the actions are concentratedly controlled by the electrical appliances. This machine is precise in leveling accuracy, convenient in operation and maintenance, and suitable for metallurgy, shipbuilding, electrical cabinets, vehicles, machine manufacture and other trades.



分动箱



联轴器

规格型号 Model	最大校平 厚度 (mm) Max. levelling thickness	校平辊面 宽度 (mm) Width of rolling plate	辊数 (根) Amount of roller (sticks)	校平 速度 (m/min) Levelling precision	板材屈 服极限 (Mpa) Yield limit	主电机功率 (kw) Power of primary motor
3x1600	3	1600	15	11	245	15
3x2000	3	2000	15	12	245	15
6x1600	6	1600	15	15	245	18.5
6x2000	6	2000	15	20	245	18.5
8x2000	8	2000	13	20	245	22
12x2000	12	2000	13	15	245	30
16x2000	16	2000	11	10	245	37
20x2000	20	2000	11	9	245	45
20x2500	20	2500	11	9	245	45
25x2500	25	2500	9	8.5	245	55
30x2500	30	2500	9	8.5	245	75
30x3000	30	3000	9	8.5	245	110
40x2500	40	2500	7	6.5	245	45x2
40x3000	40	3000	7	6.5	245	55x2



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